

DOUBLEFIX BOPP 30-2xA1110-2xHG65

MIDDLE LAYER

Biaxially oriented coextruded polypropylene film, with adhesive coating on both side.

Typical technical values

Basis Weight	23	g/m ²	ISO 536
Caliper	25	μ	ISO 534

ADHESIVE (2X)

Acrylic, water based standard permanens.

Typical technical values

Initial Tack (on glass)	min.8 N	FINAT FTM 9
Adhesion 180° (on glass)	min.6,5N	FINAT FTM 1
Application temperature min.	+5 °C	
Service temperature	-20 °C - +70 °C	

BACKING (2X)

Yellow, wood-free, transparent glassine backing paper. One side siliconised.

Typical technical values

Basis Weight	58	g/m ²	ISO 536
Caliper	49	μ	ISO 534
Tensile strength MD	≥5,3	kN/m	ISO 1924
Tensile strength CD	≥2,4	kN/m	ISO 1924

Adhesive performance

This adhesive is characterized by good initial tack and excellent adhesion on a wide variety of dry surfaces including cardboard and corrugated cardboards. It shows excellent adhesion on slightly chilled surfaces. The composition, temperature and contamination of the surface can affect the adhesion so preliminary tests are recommended.

Application and usage

This multilayer laminate with two glassine backings with 25mic.BOPP in the middle, is mostly used for lamination or for bonding together two different materials.

Shelf life

1 years

Storage

23±2 °C, 50±5 % RH

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